



gearmo[®]

User Manual

RS-422/485 USB 2.0 Serial Adapter
w/ FTDI Chip Model No. US-482422

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Summary

- ▶ Compatible with the Recommended Standards of USB, RS-422 and RS-485, [GM-482422](#) photoelectric isolation interface converter can convert the single-ended USB signal into balance differenced RS-422 or RS-485 signal.
- ▶ The [GM-482422](#) USB to RS-485 or 422 Converter's built-in photoelectric isolator can provide an isolation voltage of as high as 2500Vrms. It is also manufactured with a rapid transient voltage suppression protector; this is protection for the RS-422 or RS-485 interface developed with advanced TVS (Transient Voltage Suppressor) technology adopted.
- ▶ Under normal operating conditions, the TVS tube is in the state of high resistance. However, when both ends of the TVS tube are hit by a transient high energy, the impedance at both ends can be suppressed by the TVS at a very high speed. After absorbing a high current, the voltage between the two ends is suppressed and kept at a pre-set value; therefore no damage is caused to the electrical components behind by the transient high voltage impact.
- ▶ The surge protection in the USB to RS-485 converter can effectively restrain lightning or ESD (electrostatic discharge) with a protection voltage of 600W on each line for lightning surge, surge voltage, or transient over-voltage possibly caused by other electrical sources. In this case, the USB to serial converter will maintain the high-speed transmission of RS-422 or RS-485 interface ensured by the tiny capacitance between the poles.

RS-422 & RS-485 Interfaces

- ▶ RS-422 and RS-485 interfaces with a DB9 male connector that is to be used for connection. The internal zero delay auto transceiver contained in the unique I/O circuit, controls the RS-422 converter's data stream direction automatically. No handshaking signal required (for example RTS, DTR etc).
- ▶ The GM-482422 USB to serial converter is plug-and-play, no jumper settings needed for mode shift between full duplex (RS-422) and half duplex (RS-485). The converter is applicable for the existing communication software/hardware interface.
- ▶ A reliable and stable point-to-point and point-to-multipoint communication can be ensured by GM-482422 photoelectric isolation interface converter. For point-to-multipoint communication, as many as 32 interface facilities of RS-422 or RS-485 standard can be connected to each converter with a high 300-921.6KBPS data transmission rate. LED indicators for Power and Data are also available with the converter for malfunction indication. Two conversion communication modes including USB to RS-422 and USB to RS-485 are supported.

Performance Parameters

USB Version	1.0, 1.1, and 2.0 Standards compliant
Serial Signal Supported	RS-485, RS-422 TIA/EIA Standard
USB Signal	VCC DATA+, DATA-, GND, FG
RS-485 Signal	T/R+, T/R-, GND
RS-422 Signal	TXD+, TXD-, RXD+, RXD-, GND
Working Mode	Asynchronous working, point-to-point or point-to-multipoint 2 wires (half duplex) 4 wires (full duplex)
Direction Control	Adopt the technology which automatically controls the data-flow direction, automatically distinguish and control the data-transmission direction.
Transmission Rate	300-921600bps, Automatically detect the serial port signal rate
Load Capability	Support point-to-multipoint transmission. Each converter can connect 32 RS-422 or RS-485 interface equipment
Transmission Distance	RS-485/422 port: 1.2km (921600bps-300bps).USB port: No more than 5 meters
Interface Protection	600W lightning strike, surge protection, & ±15KVESD protection
Interface Form	USB Port: A-Type Male Interface RS-485/422 Port: 5-Pin Connection Pole
Signal Indication	3 LED's for Power (PWR), Send (TXD), and Receive (RXD)
Transmission Media	Twisted-Pair Cable or Shielded Cable
Dimensions	62mm x 33mm x 19mm
Working Environment	-40° to 85°C, relative humidity 5% to 95%
Operating System	Windows95/98/2000/XP/Vista/7/8/10, IMAG supported

Connector & Signals

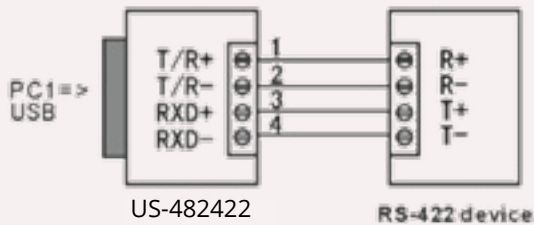
1. RS-485 and RS-422 output signals and PIN Assignment

DB9 connector (PIN)	Output Signal	RS-422 Full Duplex Cabling	RS-485 Half Duplex Cabling
1	T/R+	Sending (A+)	RS-485 (A+)
2	T/R-	Sending (B-)	RS-485 (B-)
3	RXD+	Receiving (A+)	Null
4	RXD-	Receiving (B-)	Null
5	GND	Grounding	Grounding

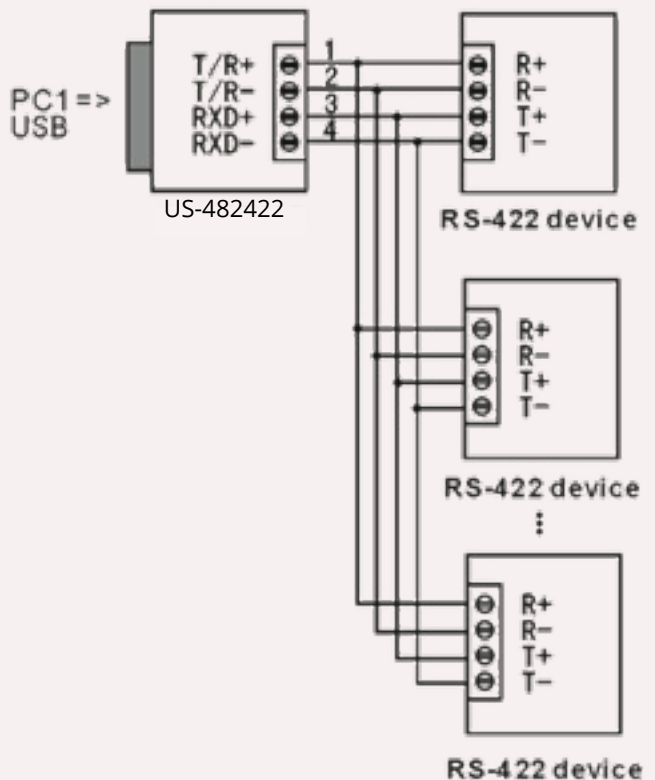
Communication Connection Chart

USB to RS-422 Conversion

RS-422 point-to-point / 4-line full duplex

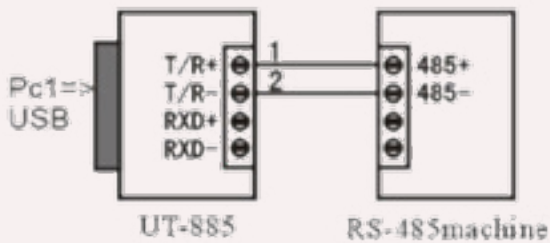


RS-422 point-to-point / 4-line full duplex

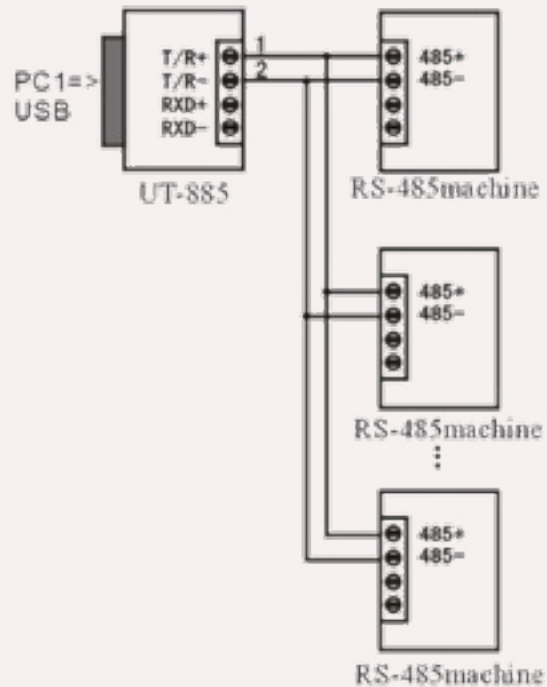


USB to RS-485 Conversion

RS-485 point-to-point / 2-wire half-duplex



RS-485 point-to-point / 2-wire half-duplex



Faults & Troubleshooting

1. Data Communication Failure

- Check to make sure USB cable is OK
- Make sure RS-485/RS-422 output interface cable is OK
- Check the power supply
- Check the wire terminal connection
- Check receive indicator and see if it flashes
- Check send indicator and see if it flashes

2. Data missing or incorrect

- Check to see whether the data rate and format at both ends of the communication equipment is consistent.