



gearmo[®]

User Manual

RS-422/485 USB 2.0 Serial Adapter

w/ FTDI Chip Model No. US-485422

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Summary

▶ RS-485 and RS-422 interface designs are still used in many facilities under current industrial environments; therefore, serial converters are used by many to implement the data transmission from the USB (Universal Serial Bus) of a computer to RS-485 and/or RS-422 equipment.

▶ [GM-485422](#) is a universal USB to RS-485 or RS-422 converter that has no need for an external power supply. Compatible with USB, RS-422, and RS-485 standards, the GM-485422 is capable of performing the conversion from single-ended USB signal into balance differenced signal of RS-422 or RS-485. Quick state-of-the-art transient voltage suppressor (TVS) and discharge tubes are adopted to protect the RS-422 and RS-485 interfaces.

▶ The electrical protection can effectively restrain lightning or ESD (electro static discharge) with a protection voltage of 600W on each line for lightning surge and surge voltage or transient over voltage possibly caused up by various reasons. At the same time, a high-speed transmission of RS-422 and/or RS-485 interfaces is ensured by the tiny capacitance between the poles.

▶ RJ-45 and DB9 male connectors are used for connection from RS-422 and RS-485 to other pieces of equipment. The unique I/O circuit of the internal zero delay auto transceiver contained in the converter controls the data stream direction automatically without any handshaking signal (for example RTS, DTR etc).

▶ A reliable and stable point-to-point and point-to-multipoint communication can be ensured by [GM-485422](#) photoelectric isolation interface converter. For point-to-multipoint communication, as many as 32 interface facilities of RS-422 or RS-485 standard can be connected to each converter, and a high data transmission rate of 300-921.6Kbps can be achieved. Power indicator LED and data traffic indicator LED are also available with the converter for malfunction indication.

Functions

1. Standards: conforming to USB V1.1 and 1.0, EIA RS-485 and RS-422, backwards compatible.
2. USB signals: VCC, DATA+, DATA-, GND, FG
3. RS-485 signals: T+, T-, and GND.
4. RS-422 signals: T+, T-, R+, R-, and GND.
5. Working modes: asynchronous, point-to-point or point-to-multipoint, 2-line half duplex and 4-line full duplex.
6. Direction control: adoption of automatic data stream control for automatic recognition and control of data transmission direction.
7. Baud rate: 300-921.6Kbps automatic detection of the transmission rate of the serial interface signal.
8. Workload ability: point-to-multipoint supported a maximum of 32 RS-422 or RS-485 interface equipments are supported.
9. Transmission distance: 1200 meters for RS-485/422 end (when 9,600bps) and a maximum of 5 meters for USB.
10. Interface protection: 600W lightning strike and surge protection and $\pm 5\text{KV}$ electrostatic protection.
11. Interface forms: An interface female connector, RJ-45 and DB9 male connectors for USB end.
12. Signal indication: 3 indicator lights for Power (PWR), Send (TXD) and Receive (RXD).
13. Transmission media: twisted-pair cable or shielded cable.
14. Transmission rate: 921,600bps to 100M., 38,400bps to 600M, 9,600bps to 1200M. **15.** Dimensions: 1555mm \times 36mm \times 16mm.
16. Working environment: -25°C to 70°C , relative humidity 5% to 95%.
17. Transmission distance: 0-1200 meters (921,600bps-9,600bps)
18. Supports Win98, 2000, 2003, 2008, XP, Vista, 7, 8, CE, Mac, Linux.

Connector & Signals

1. RS-485 and RS-422 output signals and PIN Assignment

DB9 connector (PIN)	Output Signal	RS-422 Full Duplex Cabling	RS-485 Half Duplex Cabling
1	T/R+	Sending (A+)	RS-485 (A+)
2	T/R-	Sending (B-)	RS-485 (B-)
3	RXD+	Receiving (A+)	Null
4	RXD-	Receiving (B-)	Null
5	GND	Grounding	Grounding
6	N/A		
7	N/A		
8	N/A		
9	N/A		

Hardware Installation & Application

▶ Read the user manual carefully before installing the [GM-485422](#) interface converter. Put the signal cable of the equipment into the USB socket. The product adopts the universal connector of USB, DB-9 or RJ-45 for input and output interface with automatic mode shift RS-485 or RS-422 mode without jumper setting. Either twisted pair cable or shielded cable is applicable for easy installation or un-installation. T/R+T/R- represents sending and receiving the A+/B-, RXD+/RXD- represents receiving the A+/B-, GND represents public underground line. Point-to-point and point-to-multipoint and half duplex communication use the two lines of T/R+ and T/R-, point-to-point and point-to-multipoint and full duplex communication use the four lines of T/R+, T/R-, RXD+ and RXD-.

[GM-485422](#) interface converter supports the following 4 communication modes:

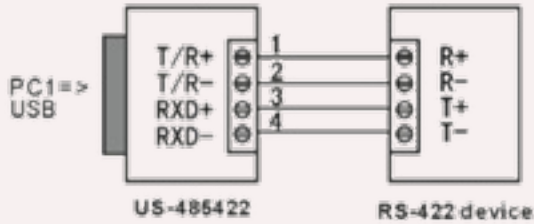
1. Point-to-point 4-line full duplex
2. Point-to-multipoint 4-line full duplex
3. Point-to-point 2-line half duplex
4. Point-to-multipoint 2-line half duplex

▶ In order to prevent the signal reflection or interference when converter is used in full-duplex or half-duplex mode, a proper matching resistance should be connected at the terminal of the line (120Ω1/4W).

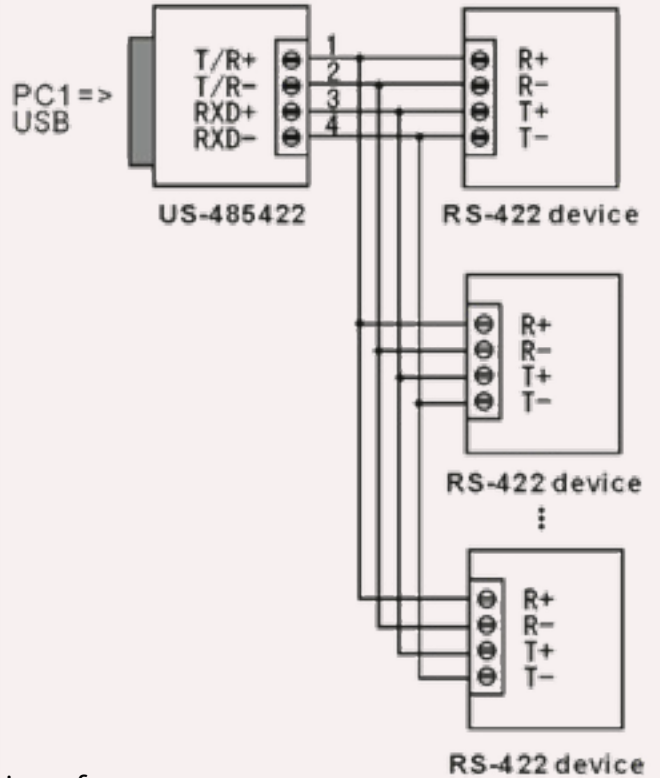
Communication Connection Chart

USB to RS-422 Conversion

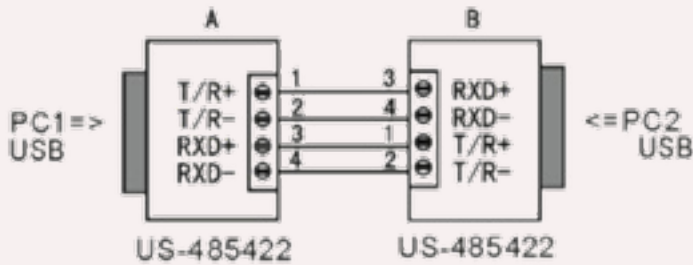
1. RS-422 point-to-point / 4-line full duplex



2. RS-422 point-to-point / 4-line full duplex

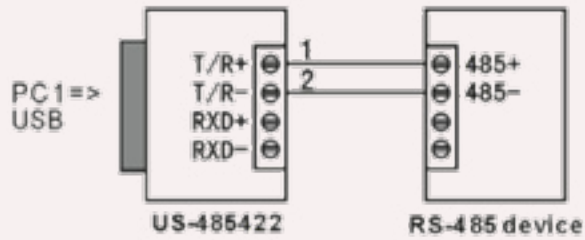


3. Full duplex connection between GM-485422 interface converters

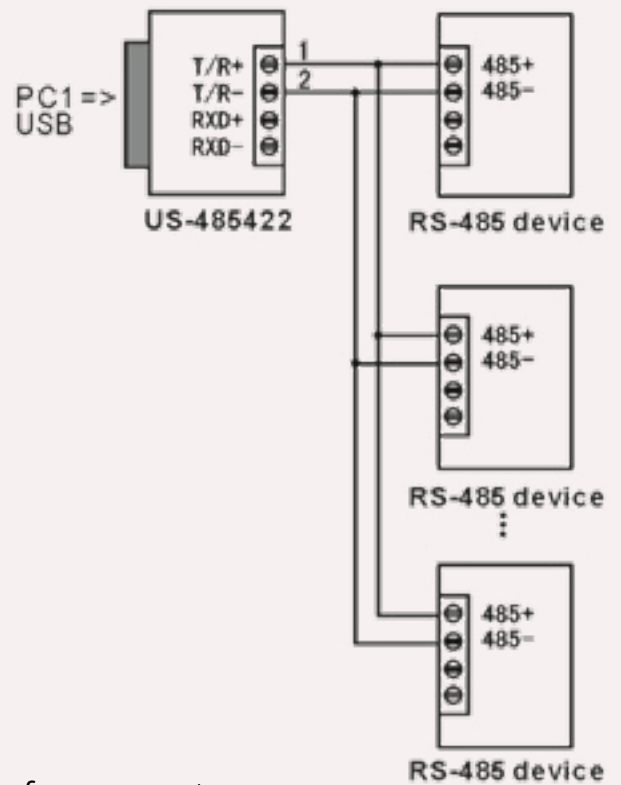


USB to RS-485 Conversion

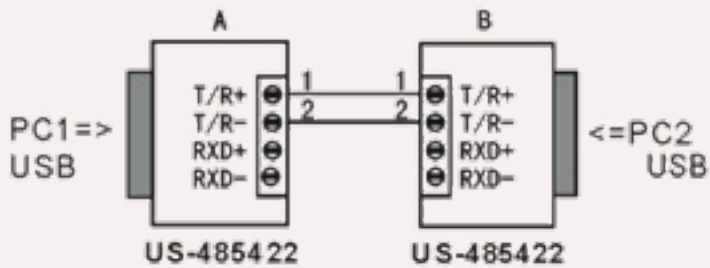
1. RS-485 point-to-point / 2-line full duplex



2. RS-485 point-to-point / 2-line full duplex



3. Half duplex connection between GM-485422 interface converters



Faults & Troubleshooting

1. Data Communication Failure

- a. Check to make sure USB cable is OK
- b. Make sure RS-485/RS-422 output interface cable is OK
- c. Check the power supply
- d. Check the wire terminal connection
- e. Check receive indicator and see if it flashes
- f. Check send indicator and see if it flashes

2. Data missing or incorrect

- a. Check to see whether the data rate and format at both ends of the communication equipment is consistent.